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ISO 13920 Welded Construction	ISO 2768 General Tolerances			S 12708 Steel Casting		
	<1000	6,0	0,8	<630	4,0	0,7
	<400	3,0	0,6	<250	3,0	0,4
	100	2,0	0,3	40	1,5	0,2
	L mm	Ham	Isl.			
	Nom. Size	Class		Nom. Size	Class	
	<4000	2,0 0,4		<2000	1,2 0,4	
	<1000	0,8 0,3		<400	0,5 0,3	
	30-120	0,3 0,2		2-30	0,2 0,1	
	L mm	m ±	K ±	L mm	m ±	K ±
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	L mm	m ±	K ±	L mm	m ±	K ±

STEEL SHEETS NOTES:

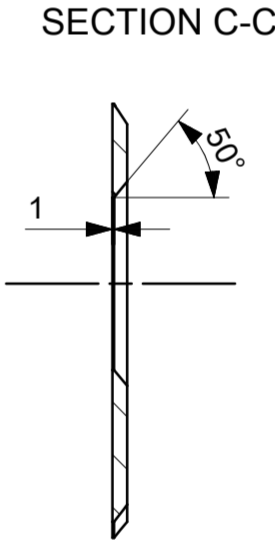
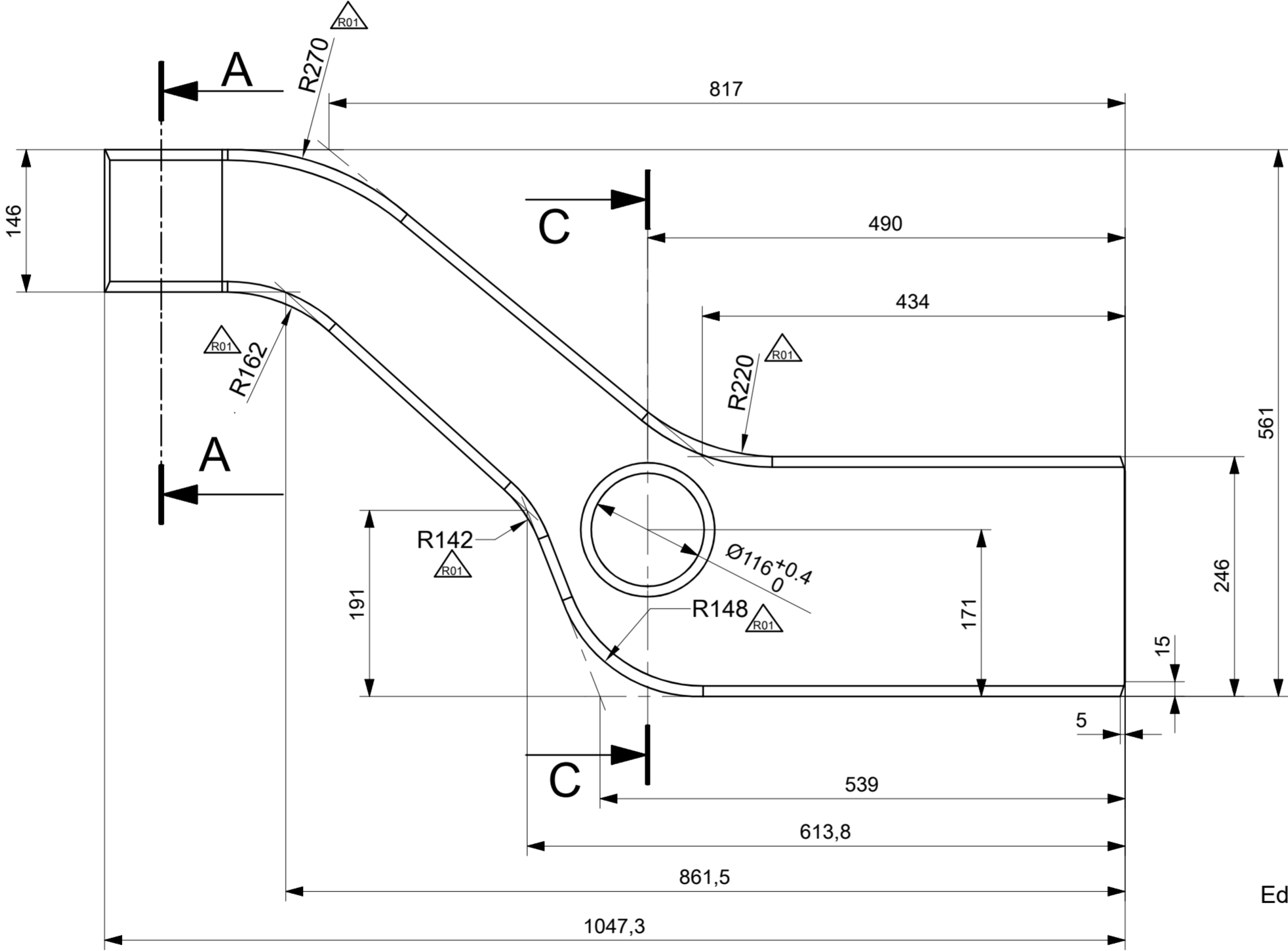
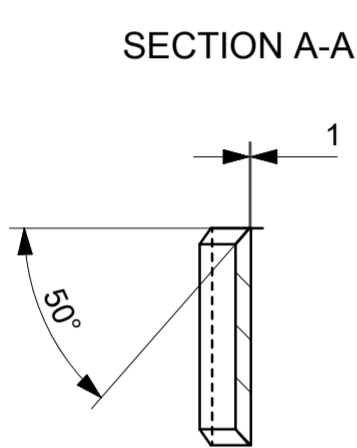
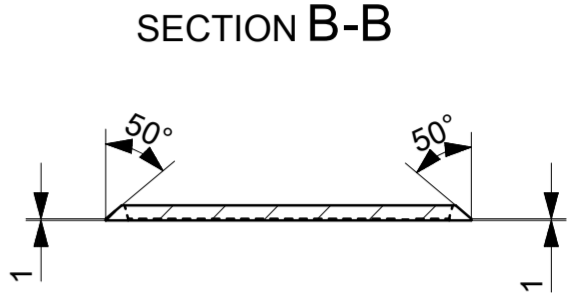
Thermal cutting - Classification of thermal cuts - Geometrical product specification and quality tolerances According to EN ISO 9013 - 231

Hot-rolled steel plates 3 mm thick or above - Tolerances on dimensions and shape According to EN10029 - B

True length theoretically according to DIN 6935


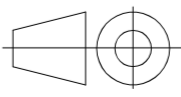
Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness	R01	Radius ölçüleri güncellenmiştir ve Ø116 delik eklenmiştir.			09.07.2024 T.ŞABA
Paint/Color		Modf. No	Modification Description		

Ra 12.5 ( )



Edge without dimension according to DIN ISO 13715

±0.3 ±0.3

				S355J2 EN 10025		17.2
Item No	Designation Name of Item	Qty.	Standard Identification No Company	Material Company Code	Dimension	Weight ( Kg )
ISO 21920-1		ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>
EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/>	Weld Pro.	Cast Steel	ISO 13920	A <input checked="" type="checkbox"/> B <input type="checkbox"/> E <input checked="" type="checkbox"/> F <input type="checkbox"/>
Approved	P.FARINA		Scale	 Turkish Railway Vehicles Industry Inc.		
Checked	M.BORLO		1 : 5			
Prepared	E.PINTUS					
		External plate LH			EM20.24.03.51018	
TYP	Date:	Parts List No:		Sheet: 1/1	Size: A2	Rev: 01